**Section 1 IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING**

1.1 Identification of the substance/mixture:
- **Commercial name:** TOLUENE
- **Chemical name:** TOLUENE  C7H8
- **Synonyms:** Benzene methyl, Methacide, Toluole, Methyl benzol, Toluene.

1.2 Use of the substance /mixture:
For Manufacturing of benzoic acid, benzaldehyde, explosives, dyes, and many other organic compounds; as a solvent for paints, lacquers, gums, resins, in the extraction of various principles from plants, and as gasoline additive.

1.3 MANUFACTURER & SUPPLIER: Reliance Industries Limited
Emergency Coordination Centre contact details:

<table>
<thead>
<tr>
<th>Division</th>
<th>Office</th>
<th>Contact Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hazira Mfg. Division</td>
<td>SSM Office</td>
<td>+91 2612835050/+912612835056</td>
</tr>
<tr>
<td>Village Mora, Dist Surat, Gujarat, India</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Vadodara Mfg. Division</td>
<td>SSM Office</td>
<td>+91 265-3546525</td>
</tr>
<tr>
<td>PO Petrochemicals, Dist: Vadodara, Gujrat, India</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

SSM: Site Shift Manager

**Section 2 – HAZARD IDENTIFICATION**

2.1 Classification of the substance/mixture: Hazard class and category code.

**GHS Category:**

<table>
<thead>
<tr>
<th>Health</th>
<th>Environmental</th>
<th>Physical</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aspiration toxicity category 1</td>
<td></td>
<td>Aquatic Toxicity – Category 1</td>
</tr>
<tr>
<td>Skin irritation: Category 2</td>
<td></td>
<td>Flammable – Category 2</td>
</tr>
<tr>
<td>Reproductive/Developmental – Category 2</td>
<td></td>
<td>Flammable liquid</td>
</tr>
<tr>
<td>Specific Target Organ Toxicity (RE) 2</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

NA: Not available, RE: Repeated Exposure.
### GHS Category table for reference:

<table>
<thead>
<tr>
<th>Study/hazard statement</th>
<th>Category 1</th>
<th>Category 2</th>
<th>Category 3</th>
<th>Category 4</th>
<th>Category 5</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute Oral LD₅₀</td>
<td>≤ 5 mg/kg</td>
<td>&gt; 5 ≤ 50 mg/kg</td>
<td>&gt; 50 ≤ 300 mg/kg</td>
<td>&gt; 300 ≤ 2000 mg/kg</td>
<td>&gt; 2000 ≤ 5000 mg/kg</td>
</tr>
<tr>
<td>Acute Dermal LD₅₀</td>
<td>≤ 50 mg/kg</td>
<td>&gt; 50 ≤ 200 mg/kg</td>
<td>&gt; 200 ≤ 1000 mg/kg</td>
<td>&gt; 1000 ≤ 2000 mg/kg</td>
<td>&gt; 2000 ≤ 5000 mg/kg</td>
</tr>
<tr>
<td>Acute Inhalation</td>
<td>Dust LC₅₀</td>
<td>Gases LC₅₀</td>
<td>Vapours LC₅₀</td>
<td>See footnote below this table</td>
<td></td>
</tr>
<tr>
<td></td>
<td>&lt; 0.05 mg/L</td>
<td>≤ 100 ppm/V</td>
<td>2.0 ≤ 5 mg/L</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Flammable Liquids</td>
<td>Flash point &lt; 23 degrees C and initial boiling point ≤ 35 degrees C. Extremely flammable liquid and vapour</td>
<td>Flash point &lt; 23 degrees C and initial boiling point &gt; 35 degrees C. Highly flammable liquid and vapour</td>
<td>Flash point ≥ 23 degrees C ≤ 60 degrees C. Flammable liquid and vapour</td>
<td>Flash point ≥ 60 degrees C &lt; 93 degrees C. Combustible liquid</td>
<td>Not Applicable</td>
</tr>
</tbody>
</table>

Note: Gases concentration are expressed in parts per million per volume (ppm/V).

**NOTE 1:** Category 5 is for mixtures which are of relatively low acute toxicity but which under certain circumstances may pose a hazard to vulnerable populations. These mixtures are anticipated to have an oral or dermal LD₅₀ value in the range of 2000–5000 mg/kg bodyweight or equivalent dose for other routes of exposure. In light of animal welfare considerations, testing in animals in Category 5 ranges is discouraged and should only be considered when there is a strong likelihood that results of such testing would have a direct relevance for protecting human health.

**NOTE 2:** These values are designed to be used in the calculation of the ATE for classification of a mixture based on its ingredients and do not represent test results. The values are conservatively set at the lower end of the range of Categories 1 and 2, and at a point approximately 1/10th from the lower end of the range for Categories 3 – 5.

### GHS Category table for reference: Continued

<table>
<thead>
<tr>
<th>Study/hazard statement</th>
<th>Category 1</th>
<th>Category 2</th>
<th>Category 3</th>
</tr>
</thead>
<tbody>
<tr>
<td>Eye Irritation</td>
<td>Effects on the cornea, iris or conjunctiva that are not expected to reverse or that have not fully reversed within 21 days. Causes severe eye damage.</td>
<td>2A: Effects on the cornea, iris or conjunctiva that fully reverse within 21 days. Causes severe eye irritation. 2B: Effects on the cornea, iris or conjunctiva that fully reverse within 7 days. Causes eye irritation.</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Skin Irritation</td>
<td>Destruction of skin tissue, with sub categorization based on exposure of up to 3 minutes (A), 1 hour (B), or 4 hours (C). Causes severe skin burns and eye damage.</td>
<td>Mean value of 2≤3.5 &gt; 4.0 for erythema / eschar or edema in at least 2 of 3 tested animals from gradings at 24, 48, and 72 hours (or on 3 consecutive days after onset if reactions are delayed); inflammation that persists to end of the (normally 14-day) observation period. Causes skin irritation.</td>
<td>Mean value of 2≤1.5 &lt; 2.3 for erythema / eschar or edema in at least 2 of 3 tested animals from gradings at 24, 48, and 72 hours (or on 3 consecutive days after onset if reactions are delayed). Causes mild skin irritation.</td>
</tr>
<tr>
<td>Environment: Acute Toxicity Category</td>
<td>96 hr LC₅₀ (fish) ≤ 1 mg/L; 48 hr EC₅₀ (crustacea) ≤ 1 mg/L; 72/96 hr ErC₅₀ (aquatic plants) ≤ 1 mg/L. Very toxic to aquatic life.</td>
<td>96 hr LC₅₀ (fish) &gt; 1 ≤ 10 mg/L; 48 hr EC₅₀ (crustacea) &gt; 1 ≤ 10 mg/L; 72/96 hr ErC₅₀ (aquatic plants) &gt; 1 ≤ 10 mg/L. Toxic to aquatic life.</td>
<td>96 hr LC₅₀ (fish) &gt; 10 ≤ 100 mg/L; 48 hr EC₅₀ (crustacea) &gt; 10 ≤ 100 mg/L; 72/96 hr ErC₅₀ (aquatic plants) &gt; 10 ≤ 100 mg/L. Harmful to aquatic life.</td>
</tr>
<tr>
<td>Flammable Aerosol</td>
<td>Extremely flammable aerosol</td>
<td>Flammable aerosol</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Flammable solids</td>
<td>Using the burning rate test, substances or mixtures other than metal powders: (a) wetted zone does not stop fire and (b) burning time &lt; 45 seconds or burning rate &gt; 2.2 mm/second Using the burning rate test, metal powders that have burning time ≤ 5 minutes Flammable solid</td>
<td>Using the burning rate test, substances or mixtures other than metal powders: (a) wetted zone does not stop fire for at least 4 minutes and (b) burning time &lt; 45 seconds or burning rate &gt; 2.2 mm/second Using the burning rate test, metal powders that have burning time &gt; 5 ≤ 10 minutes Flammable solid</td>
<td>Not Applicable</td>
</tr>
</tbody>
</table>
**Flammable gases**

Gases, which at 20 degrees C and a standard pressure of 101.3 kPa: (a) are ignitable when in a mixture of 13% or less by volume in air; or (b) have a flammable range with air of at least 12 percentage points regardless of the lower flammable limit.

- **Extremely flammable gas**

**Gases, other than those of category 1, which, at 20 degrees C and a standard pressure of 101.3 kPa, have a flammable range while mixed in air. Flammable gas**

**Not Applicable**

---

**GHS Label: GHS02: Flame.;GHS08 :Carcinogen**

---

**Details of statements:**

**Hazard Statements**

- H225: Highly flammable liquid and vapour.
- H304: May be fatal if swallowed and enters airways.
- H315: Causes skin irritation.
- H336: May cause dizziness or drowsiness.
- H361: Suspected of damaging fertility or the unborn child.
- H373: May cause damage to organs through prolonged or repeated exposure

**Precautionary Statement Prevention**

- P203: Obtain, read and follow all safety instructions before use.
- P210: Keep away from heat/sparks/open flames/hot surfaces No smoking.
- P233: Keep container tightly closed.
- P 240: Ground/bond container and receiving equipment.
- 241: Use explosion-proof electrical/ventilating/lighting/equipment.
- P 242: Use only non-sparking tools.
- P 243: Take precautionary measures against static discharge.
- P 260: Do not breathe dust/fume/gas/mist/vapours/spray.
- P261: Avoid breathing dust/fumes/mist/vapours/spray.
- P 264: Wash thoroughly after handling.
- P 270: Do not eat, drink or smoke when using this product.
- P280: Wear protective gloves/protective clothing/eye protection/face protection.
- P271: Use only outdoors or in a well-ventilated area.
Precautionary Statement Response

P301+P316: IF SWALLOWED: Get emergency medical help immediately.
P302+P352: IF ON SKIN: wash with plenty of water.
P303+P361+P353: IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse SKIN with water [or shower].
P304+P340: IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P318: if exposed or concerned, get medical advice
P319: Get medical help if you feel unwell
P321: Specific treatment reference to first aid instruction
P331: Do NOT induce vomiting.
P332+P317: If skin irritation occurs: Get medical help.
P332+P313: IF SKIN irritation occurs: Get medical advice/attention.
P337: IF eye irritation persists: Get medical advice/attention.
P362+P364: Take off contaminated clothing and wash it before reuse.
P370+P378: In case of fire: Use dry chemical, carbon dioxide to extinguish
P314: Get medical advice/attention if you feel unwell.
P332+P313: IF SKIN irritation occurs: Get medical advice/attention.
P337+P313: IF eye irritation persists: Get medical advice/attention.

Precautionary Statement Storage

P403+P233: Store in a well-ventilated place. Keep container tightly closed
P403+P235: Store in a well-ventilated place. Keep cool.
P405: Store locked up

Precautionary Statement Disposal

Follow local regulation
P501: Dispose of contents/container

Hazard ratings:

<table>
<thead>
<tr>
<th>NFPA HAZARD CODES</th>
<th>RATINGS SYSTEM</th>
</tr>
</thead>
<tbody>
<tr>
<td>HEALTH: 2</td>
<td>0 = No Hazard</td>
</tr>
<tr>
<td>FLAMMABILITY: 3</td>
<td>1 = Slight Hazard</td>
</tr>
<tr>
<td>INSTABILITY: 0</td>
<td>2 = Moderate Hazard</td>
</tr>
<tr>
<td></td>
<td>3 = Serious Hazard</td>
</tr>
<tr>
<td></td>
<td>4 = Severe Hazard</td>
</tr>
</tbody>
</table>

Data Reference:

2.2 Information pertaining to particular dangers for human:

Vapors irritate eyes and upper respiratory tract, cause dizziness, headache, anesthesia, respiratory arrest. Liquid irritates eyes and causes drying of skin. If aspirated, causes coughing, gagging, distress, and rapidly developing pulmonary edema. If ingested causes vomiting, griping, diarrhoea, depressed respiration.

2.3 Information pertaining to particular dangers for the environment:
NA.
2.4 Other adverse effects:
Highly flammable and easily ignitable substance. Danger of ignition at normal temperature. Readily evaporates and vapours form with air toxic and explosive mixtures heavier than air. Mixtures keep above ground and after ignition they spread fast into far distances. Ignition possible when exposed to hot surfaces, sparks, naked flames and by electrostatic discharges too. The substance is practically insoluble in water, floats on the water level and forms toxic and explosive mixtures above the water level. Risk of explosion if emptied into drains or released into wastewater. Attacks rubber and plastics.

Route of entry:
Occupational exposure to toluene can occur through inhalation, dermal contact, and ingestion.

<table>
<thead>
<tr>
<th>Skin Contact</th>
<th>Skin Absorption</th>
<th>Eye Contact</th>
<th>Inhalation</th>
<th>Ingestion</th>
</tr>
</thead>
<tbody>
<tr>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
</tr>
</tbody>
</table>

DATA REFERENCE:

Health hazards:

<table>
<thead>
<tr>
<th>Source</th>
<th>NTP listed?</th>
<th>IARC cancer review group?</th>
<th>OSHA Regulated?</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carcinogenicity</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
</tbody>
</table>

DATA REFERENCE:

Section 3 – COMPOSITION & INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Ingredients / Hazardous</th>
<th>CAS No.</th>
<th>EC No.</th>
<th>Percentage</th>
</tr>
</thead>
<tbody>
<tr>
<td>Toluene/Yes</td>
<td>108-88-3</td>
<td>203-625-9</td>
<td>&gt; 99.80 %</td>
</tr>
<tr>
<td>Benzene/Yes</td>
<td>71-43-2</td>
<td>200-753-7</td>
<td>&lt; 0.05 %</td>
</tr>
</tbody>
</table>


Section 4 – FIRST AID MEASURES

4.1 General advice
IMMEDIATE MEDICAL ATTENTION IS REQUIRED AFTER INHALATION OR AFTER SWALLOWING.

In case of health troubles or doubts, seek medical advice immediately and show this (Material) Safety Data Sheet. Ensure activity of vitally important functions until the arrival of the doctor (artificial respiration, inhalation of oxygen, heart massage). If patient is unconscious, or in case of danger of blackout (apsychia), transport patient in a stabilized position. In case of first-degree burns (painful redness), and second-degree burns (painful blisters), cool the affected area with cold running water for a long time. In case of third-degree burns (redness, cracking pale skin, usually without pain), do not cool affected skin, dress the area with sterile dry gauze only.

4.2 Inhalation
Remove patient to fresh air, keep him warm and in order to rest quietly. Avoid walking. Seek medical advice.
TOLUENE


4.3 Skin contact
Immediately take off all contaminated clothing and footwear. Flush effected area with copious quantities of water. Seek medical advice.

SYMPTOMS AND EFFECTS: Dry skin. Redness.

4.4 Eye contact
Immediately flush eyes with clean lukewarm water and continue flushing for at least 15 minutes – keep the eyelids widely apart and flush thoroughly with mild water stream from the inner to the outer. Seek medical advice.


4.5 Swallowing
If patient is conscious and without convulsion, Do NOT induce vomiting. Never give anything by mouth to an unconscious person, just put patient into a stabilised position. Seek medical advice immediately.

SYMPTOMS AND EFFECTS: Burning sensation. Abdominal pain. Further see Inhalation

Section 5 – FIRE FIGHTING MEASURES

5.1 Suitable extinguishing media
Foam, Dry Chemical Powder, CO2 and Water in the form of spray.

5.2 Extinguishing media to be avoided
Water in the form of Jet.

5.3 Caution about specific danger in case of fire and fire-fighting procedures
Danger of violent reaction or explosion. Vapours may travel considerable far distances and cause subsequent ignition. Vapours are heavier than air, may cumulate along the ground and in enclosed spaces – danger of explosion. Do not empty into drains. When burning, it emits carbon monoxide, carbon dioxide and irritant fumes. Containers with the substance exposed to excessive heat may explode.

Keep unauthorized personnel out.
Withdrew immediately in case of rising sound from venting safety devices or discoloration of tank.
Use water as a fine spray to control fire and cool adjacent area.

5.4 Special protective equipment for fire-fighters

Section 6 – ACCIDENTAL RELEASE MEASURES

6.1 Person-related safety precautions
Isolate hazard area. Evacuate all unauthorized personnel not participating in rescue operations from the area. Avoid entry into danger area. Remove all sources of ignition. Stop traffic and switch off the motors of the engines. Do not smoke and do not handle with naked flame. Use explosion-proof lamps and non-sparking tools. Avoid contact with the substance. Apply recommended full protective personal equipment. When escaping from the contaminated area, wear mask with cartridge against organic vapours. In case of general average, evacuate personnel from danger area. In places
under the ground level and in enclosed spaces (including drains) risk of explosion and accumulation of toxic vapours.

6.2 Precautions for protection of the environment
Prevent from further leaks of substance. Do not allow substance to enter soil, water and sewage systems. In case of substance discharge to water courses or water containers, inform water consumers immediately, stop service and exploitation of water.

6.3 Recommended methods for cleaning and disposal
Pump off substance safely, soak up residues with compatible porous material and forward for disposal in closed containers. Dispose off under valid legal waste regulations.

Section 7 – HANDLING AND STORAGE

7.1 Information for safe handling
Observe all fire-fighting measures (no smoking, do not handle with naked flame and remove all possible sources of ignition). Take precautionary measures against static discharges. Wear recommended personal protective equipment and observe instructions to prevent possible contact of substance with skin and eyes and inhalation.
Avoid leak to environment.

7.2 Information for storage
Storerooms should meet the requirements for the fire safety of constructions and electrical facilities and should be in conformity with valid regulations. Store in cool, well-ventilated place with effective exhaust, away from heat and all sources of ignition. Do not store together with oxidizing agents.
Take precautionary measures against static discharges. Avoid leak to environment.

7.3 Information for specific use
Not applicable.

Section 8 – EXPOSURE CONTROL & PERSONAL PROTECTION

8.1 Occupational Exposure Limits:

<table>
<thead>
<tr>
<th>Material</th>
<th>Source</th>
<th>Type</th>
<th>ppm</th>
<th>Material</th>
</tr>
</thead>
<tbody>
<tr>
<td>TOLUENE</td>
<td>ACGIH</td>
<td>TWA</td>
<td>20</td>
<td>TOLUENE</td>
</tr>
<tr>
<td></td>
<td>ACGIH</td>
<td>SKIN_DES TWA</td>
<td>NA</td>
<td></td>
</tr>
<tr>
<td></td>
<td>NIOSH</td>
<td>IDLH</td>
<td>*500</td>
<td></td>
</tr>
<tr>
<td></td>
<td>OSHA</td>
<td>TLV</td>
<td>200</td>
<td></td>
</tr>
<tr>
<td></td>
<td>OSHA</td>
<td>CTLV</td>
<td>300</td>
<td></td>
</tr>
</tbody>
</table>

NA: Data not available
DATA REFERENCE:
Provide adequate ventilation when using the material and follow the principles of good occupational hygiene to control personal exposure.
Recommended determination method in the workplace atmosphere: gas chromatography, detector tube.
8.2 Occupational exposure controls
Collective protection measures: General and local ventilation, effective exhaust. Individual protection measures: Personal protective equipment (PPE) for the protection of eyes, hands and skin corresponding with the performed labour has to be kept at disposition for the employees. In cases, where the workplace exposure control limits cannot be observed with the help of technical equipment or where it is not possible to ensure that the respiratory system exposure does not represent a health hazard for the personnel, adequate respiratory protection have to be kept at disposition. In the case of continuous use of this equipment during constant work, safety breaks have to be scheduled, if the PPE-character requires this. All PPE have to be kept in disposable state and the damaged or contaminated equipment has to be replaced immediately.

RECOMMENDED PERSONAL PROTECTIVE EQUIPMENT (PPE):

<table>
<thead>
<tr>
<th>HANDS</th>
<th>EYES</th>
<th>BODY</th>
<th>RESPIRATORY</th>
</tr>
</thead>
</table>

**Respiratory protection:** If the exposure limit is exceeded and engineering controls are not feasible, wear a supplied air, full-face piece respirator, airline hood, or full-face piece self-contained breathing apparatus. protective mask with canister A (brown coloured, protecting against organic vapours), self-contained breathing apparatus.

**Eye protection:** Use chemical safety goggles and/or a full face shield where splashing is possible. Maintain eye wash fountain and quick-drench facilities in work area.

**Hand protection:** Wear gloves of impervious material.

**Body protection:** Wear impervious protective clothing, including boots, gloves, lab coat, apron or coveralls, as appropriate, to prevent skin contact. Protective coverall antistatic design recommended, impervious when handling big amounts (nitrile rubber), sealed leather footwear (free from synthetic adhesives)

**Hygiene Measures:** Wash hands, forearms and face thoroughly after handling. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

8.3 Environmental exposure controls
Proceed in accordance with valid air and water legislative regulations.

**Engineering measures:** Use only with adequate ventilation. If user operations generate dust, fumes, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
Section 9 – PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Colourless liquid</td>
</tr>
<tr>
<td>Odour</td>
<td>Sweet pungent benzene like</td>
</tr>
<tr>
<td>Solubility in water</td>
<td>Insoluble in water, soluble in alcohol</td>
</tr>
<tr>
<td>Relative Density (H2O=1)</td>
<td>0.8636</td>
</tr>
<tr>
<td>Boiling Point °C</td>
<td>110.6 °C</td>
</tr>
<tr>
<td>Melting Point °C</td>
<td>-94.9 °C</td>
</tr>
<tr>
<td>Relative Vapour Density (Air=1)</td>
<td>3.1</td>
</tr>
<tr>
<td>Flash point °C</td>
<td>4.4 °C (Closed cup) 16 °C (open cup)</td>
</tr>
<tr>
<td>Auto ignition °C</td>
<td>480 °C</td>
</tr>
<tr>
<td>Vapour pressure (mmHg) @ 20 °C</td>
<td>22</td>
</tr>
<tr>
<td>Molecular weight</td>
<td>92.14</td>
</tr>
<tr>
<td>Explosive limits in air % by volume</td>
<td>LEL 1.1%  UEL 7.1%</td>
</tr>
<tr>
<td>pH</td>
<td>NA</td>
</tr>
<tr>
<td>Viscosity cP @25 °C</td>
<td>0.560</td>
</tr>
<tr>
<td>Pour point</td>
<td>NA</td>
</tr>
<tr>
<td>Evaporation rate (water=1)</td>
<td>NA</td>
</tr>
<tr>
<td>Octanol/water partition coefficient log Kow</td>
<td>2.73</td>
</tr>
<tr>
<td>% volatile</td>
<td>NA</td>
</tr>
</tbody>
</table>

NA: NOT AVAILABLE


Section 10 – CHEMICAL STABILITY AND REACTIVITY INFORMATION

10.1 Conditions to avoid:
Concentrations within the explosion limits, sources of ignition, high temperature, sun radiation.

10.2 Material to avoid
AIR AND WATER REACTIONS: Highly flammable. Insoluble in water. TOLUENE reacts vigorously with allyl chloride or other alkyl halides even at minus 70° C in the presence of ethyl aluminum dichloride or ethyl aluminum sesquichloride. Explosions have been reported [NFPA 491M 1991]. Incompatible with strong oxidizing agents. When added to a tank of sulfur dichloride, the tank over pressurized and ruptured in a reaction thought to be catalyzed by iron or iron(III) chloride [Chem. Eng. News, 1988, 66(32), 2].

REACTIVE GROUPS: Hydrocarbons, Aromatics

10.3 Hazardous decomposition products

NA
**Section 11 – TOXICOLOGICAL INFORMATION**

### 11.1 Acute effects
After swallowing possibility of aspiration (passage into the lung) and danger of chemical pneumonia (pulmonary oedema). Product irritates eyes and skin. High vapour concentrations irritate respiratory system and eyes and may lead to fast coma and death.

Acute toxicity data:

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Route</th>
<th>Species</th>
<th>Values</th>
<th>Exposure period</th>
</tr>
</thead>
<tbody>
<tr>
<td>LC50</td>
<td>Inhalation</td>
<td>Rat</td>
<td>49g/m³</td>
<td>4 hours</td>
</tr>
<tr>
<td>LD50</td>
<td>Oral</td>
<td>Rat</td>
<td>636 mg/Kg</td>
<td>Not applicable</td>
</tr>
<tr>
<td>LD50</td>
<td>Dermal</td>
<td>Rabbit</td>
<td>14100 uL/kg</td>
<td>Not applicable</td>
</tr>
</tbody>
</table>


**11.2 Repeated dose toxicity:** The substance defats the skin, which may cause dryness or cracking. The substance may have effects on the central nervous system. Exposure to the substance may increase noise-induced hearing loss. Animal tests show that this substance possibly causes toxicity to human reproduction or development.

**11.3 Sensitisation:** May cause skin allergy.

**11.4 CMR effects (carcinogenicity, mutagenicity, toxicity for reproduction)** Not a CMR.

**11.5 Toxicokinetics, metabolism, distribution:** NA.

**Section 12 – ECOLOGICAL INFORMATION**

### 12.1 Ecotoxicity data:

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Route</th>
<th>Species</th>
<th>Values</th>
<th>Exposure period</th>
<th>Condition of bioassay</th>
</tr>
</thead>
<tbody>
<tr>
<td>LC50</td>
<td>Inhalation</td>
<td>Bluegill</td>
<td>17 mg/l</td>
<td>24 hours</td>
<td>Not specified</td>
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<tr>
<td>LC50</td>
<td>Inhalation</td>
<td>Daphnia magna (water flea)</td>
<td>313 mg/m³</td>
<td>48 hours</td>
<td>Not specified</td>
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</table>


**12.2 Mobility:** Expected to have high to moderate mobility

**12.3 Persistence and degradability:** Hydrolysis is not expected to be an important environmental fate process for toluene due to lack of hydrolysable functional groups. Substance is biodegradable.

**12.4 Bio accumulative potential:** Bio concentration in aquatic organisms is low to moderate.

**12.5 Results of PBT assessment Persistence and Degradation:** Toluene in air will photo-degrade.

**12.6 Other adverse effects**

The product is hazardous substance.

**Environmental Fate:** Toluene is expected to have high mobility in soil. Toluene is expected to biodegrade in soils.
Section 13 – DISPOSAL CONSIDERATION

Local Legislation: Disposal should be in accordance with applicable regional, national, and local laws and regulations. This product should not be dumped, spilled, rinsed or washed into sewers or public waterways.

13.1 Recommended disposal methods for the substance / mixture
Product reuse or disposal in accordance with valid waste legislative regulations.
If reuse/recycle is not possible, final disposal to be carried out by giving it to approved co-processing/incineration agency.

13.2 Recommended disposal methods for contaminated packaging
Product is transported in tank-vehicles.
Do not drain tank-vehicle cleaning effluent into public sewer, open trench, open ground. Tank-vehicle cleaning effluent to be treated via effluent treatment plant.

13.3 Waste management measures that control exposure of humans and environment
Proceed in accordance with valid health, air and water legislative regulations.

13.4 Waste regulation Follow local regulation.

Section 14 – TRANSPORT INFORMATION

International Transport Regulation:
ADR/RID (Road/Rail), IMDG (Sea) and ICAO/IATA (Air)
Proper Shipping Name: TOLUENE
Hazard Class: 3, Flammable Liquid
UN Number: 1294
Packing Group: II
Packaging Instructions: P001/IBC02
Portable tanks: T4/TP1
Emergency Action Code: 3YE

14.2 Special transport precautionary measures
Not applicable.

Section 15 – REGULATORY INFORMATION

(M)SDS format on a 16 Section based on guidance provided in:

Indian Regulation:
The Factories Act 1948

International Regulations:
European SDS Directive
ANSI MSDS Standard
ISO 11014-1 1994
WHMIS Requirements
United States
Hazard Communication Standard

Canada
Hazardous Products Act and Controlled Products Regulations

Europe
Dangerous Substance and Preparations Directives

Australia
National Model Regulations for the Control of Workplace Hazardous Substances

**The Globally Harmonized System of Classification and Labeling of Chemicals endorsed by The UN Economic and Social Council**

*RISK PHRASES: R11 Highly flammable, R20 Harmful by inhalation, R38 Irritating to skin, R48 Danger of serious damage to health by prolonged exposure, R63 Possible risk of harm to the unborn child, R65 Harmful: may cause lung damage if swallowed. R67 Vapours may cause drowsiness and dizziness.

*SAFETY PHRASES: S2 Keep out of the reach of children, S36 Wear suitable protective clothing, S37 Wear suitable gloves, S46 If swallowed, seek medical advice immediately and show this container or label, S62 If swallowed, do not induce vomiting; seek medical advice immediately and show this container or label.

*These standard risk and safety phrases for use when interpreting (Material) Safety data Sheets are derived from the European Union Regulation, CHIP Regulations - Chemicals (Hazard Information and Packaging for Supply). They are required to be used in (Materials) Safety Data Sheets to identify potential hazards and offer safe handling advice.

**Section 16 – OTHER INFORMATION**

Training instructions
Personnel handling the product has to be acquainted demonstrably with its hazardous properties, with health and environmental protection principles related to the product and first aid principles. Termcard details/Reference: Refer Section 14 Local bodies involved: Local District Authority and Local Crisis Group

Sources of data used to compile the (Material) Safety Data Sheet

**Data compilation reference:** National Institute for Occupational Safety and Health guide to chemical hazards and International Chemical Safety Cards (WHO/IPCS/ILO)
(Material) Safety Data Sheet

Issue Date: January 31, 2023

Supersedes: April 01, 2016

TOLUENE

(M)SDS Revision Status:

<table>
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<th>Revised Sections</th>
<th>Supersedes</th>
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<td>Sep. 01, 2009</td>
<td>Format revised</td>
<td>Feb. 01, 2008</td>
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<td>Sep. 01, 2011</td>
<td>Section 2 Health category, 3 Text below table removed, 4 (4.3), and 15 R &amp; S Phrases.</td>
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<td>Aug. 01, 2013</td>
<td>Section 2 NFPA Hazard statement</td>
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<td>April 01, 2016</td>
<td>Section 2, 12 &amp; 14</td>
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<td>Jan 31, 2023</td>
<td>Section 2.1, 2.2, 4.2, 4.3, 8.1, 9, 11.1, 11.2, 13.1, 13.2, 16</td>
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This MSDS is issued by Hazira and Vadodara Manufacturing Divisions, Reliance Industries Limited. Contact Details: For any enquiry/comment regarding this Material Safety Data Sheet, kindly contact the; Hazira SSM office +91 2612835050/+912612835056 or Vadodara SSM Office - +91 265-3546525

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End of (M)SDS